

Plico Shotcrete 40

Product Number 15261

Date 2/10/2014

Product Description

A high alumina, high purity refractory castable designed for shotcrete application.

Service limit - 3400°F 1,871 °C

Std. package 55 # / 25 kg Bag

Density to place 165 pcf 2,643 kg/m³

Water range per std. package:

Density in service 165 pcf 2,643 kg/m³

Casting to qts 0.0 to 0.0 l

Min time before firing 24 hr

Pumping 2.2 to 2.5 qts 2.1 to 2.4 l

Chemistry % (calcined)

Al ₂ O ₃	94.4	P ₂ O ₅	
SiO ₂	0.7	Alk.	0.4
Fe ₂ O ₃	0.1	MgO	
CaO	4.3	SiC	
TiO ₂		ZrO ₂	
		Other	

Thermal Conductivity

	btu*in/hr*ff ² *°F	w/m°C
500F / 260C	18.0	2.59
1000F / 540C	14.5	2.08
1500F / 815C	13.0	1.87
2000F / 1090C	13.1	1.88

Abrasion Loss

per ASTM C 704
after 1500 F

11 cc

Coefficient of Thermal Expansion

(reversible)

5 x 10⁻⁶ in/in F

9 x 10⁻⁶ m/m C

Temperature per ASTM C113 / C865	Linear Change per ASTM C113 / C179	Cold MOR		CCS		Hot MOR	
		per ASTM C133 psi	MPa	per ASTM C133 psi	MPa	per ASTM C583 psi	MPa
230 F / 110 C	-0.1%	1200	8.3	6000	41		
1500 F / 815 C	-0.3%	1200	8.3	6000	41	1200	8.3
2000 F / 1090C	-0.4%	1400	9.7		0	1300	9.0
2500 F / 1370 C	-0.2%	1700	11.7		0	800	5.5
			0.0		0		0.0

Other Data

Heat Up Guide

Schedule B

ASTM Class

C 401 Class G

Regular Castable

Note:

All data are averaged results of ASTM tests (where applicable) on laboratory shotcreted specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product / raw material / process / testing changes. Please consult your Plico representative to make sure you have the most current data.

Plico Refractories are manufactured by Plibrico Company LLC, USA.