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Technical Data Sheet

Plico Gun Mix 48

Product Number 13003 Date 2/10/2014

Product Description
A super duty gun mix designed for hot or cold gunning repairs.

Service limit - 2900°F *1593 °C*
Density to place 115 pcf *1,842 kg/m3*
Density in service 115 pcf *1,842 kg/m3*
Min time before firing none

Std. package 55 # / 25 kg Bag
Water range per std. package:

Casting	to	qts	*0*	*to*	*0 l*
Pumping	to	qts	*0.00*	*to*	*0 l*

Chemistry % (calcined)

Al_2O_3	43.2	P_2O_5	
SiO_2	48.1	Alk.	0.8
Fe_2O_3	1.6	MgO	0.2
CaO	3.9	SiC	
TiO_2	2.1	ZrO_2	
		Other	

Thermal Conductivity

	btu*in/hr*ft^2*°F	*w/m°C*
500F / 260C	5.1	*0.73*
1000F / 540C	5.2	*0.74*
1500F / 815C	5.5	*0.79*
2000F / 1090C	5.8	*0.83*

Abrasion Loss
per ASTM C 704
after 1500 F

cc

Coefficient of Thermal Expansion
(reversable)
2.9 x 10^-6 in/in F
5.2 x 10^-6 m/m C

Temperature per ASTM C113 / C865	Linear Change per ASTM C113 / C179	Cold MOR per ASTM C133 psi	Cold MOR per ASTM C133 *MPa*	CCS per ASTM C133 psi	CCS per ASTM C133 *MPa*	Hot MOR per ASTM C583 psi	Hot MOR per ASTM C583 *MPa*
230 F / 110 C	-0.2%	125	*0.9*	300	*2*		
1500 F / 815 C	-0.4%	150	*1.0*	300	*2*	150	*1.0*
2000 F / 1090C	-0.5%	250	*1.7*		*0*	150	*1.0*
2500 F / 1370 C	-0.2%	600	*4.1*		*0*		*0.0*
2900 F / 1595 C	-1.4%	1200	*8.3*		*0*		*0.0*

Other Data

Heat Up Guide
Schedule B

ASTM Class
C 401 Class E

Regular Castable

Note:
All data are averaged results of ASTM tests (where applicable) on laboratory gunned specimens.
Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product / raw material / process / testing changes. Please consult your Plibrico representative to make sure you have the most current data.