



Plibrico Company, LLC

1935 Techny Road - Unit 16
 Northbrook, IL 60062
 (312) 337-9000
 www.plibrico.com

Technical Data Sheet Plicast HyMOR SiC 80 KK

Product # 13063

Available Internationally As: Plico Castable LC SiC 80 KK

Product Description:

An 80% silicon carbide based, low cement castable.

Standard Packaging: 55 # / 25 kg Bag

Shelf Life: 6 months

Service Limit: 2800 °F 1540 °C

Contact Limit: N/A °F N/A °C

Bulk Density - In Service: 156 pcf 2499 kg/m³

Bulk Density - To Place: 156 pcf 2499 kg/m³

Minimum Time To Firing: 16 hr

Abrasion Loss after 1500°F / 815°C per ASTM C704

6 cc

Chemistry (calcined) %					
Al ₂ O ₃	13.2	Alk	0.1	MgO	
SiO ₂	7.1	TiO ₂	0.1	ZrO ₂	
CaO	1.5	P ₂ O ₅		Other	
Fe ₂ O ₃	0.2	SiC	77.8		

Water Range Per Standard Package		%	Quarts	Liters
Vib Casting	min			
	max			
Casting	min	5.3	1.4	1.3
	max	6.2	1.6	1.6
Pumping	min	5.6	1.5	1.4
	max	7.0	1.9	1.8

Coefficient of Thermal Expansion (reversible):

3.3 x 10⁻⁶ in/in/°F / 5.9 x 10⁻⁶ mm/mm/°C

Thermal Conductivity	btu*in/hr*ft ² *°F	W/m°C
500°F / 260°C	50.9	7.3
1000°F / 540°C	50.4	7.3
1500°F / 815°C	50.3	7.2
2000°F / 1090°C	50.4	7.3

Temperature		Linear Change% per ASTM C113	CCS per ASTM C133		Cold MOR per ASTM C133		Hot MOR per ASTM C583	
°F	°C		psi	MPa	psi	MPa	psi	MPa
230	110	0.0	14500	100.0	1900	13.1		
1500	820	-0.3	15000	103.0	2500	17.2	5000	34.5
2000	1090	-0.4			3200	22.1	4500	31.0
2500	1370	0.5			5000	34.5	1200	8.3

Other Data:

Release Date: 1 Aug 2019

Heat Up Guide: Schedule C or C-Linear

ASTM Class: Low Cement Castable

Refractory material should be stored in a cool, dry environment.

Note: All data are averaged results of ASTM tests (where applicable) on laboratory specimens. Reasonable variations in data can be expected. Data is not to be used for specification purposes. Product data is periodically updated to reflect product, raw material, process and/or testing changes. Please consult your Plibrico representative to make sure you have the most current data.